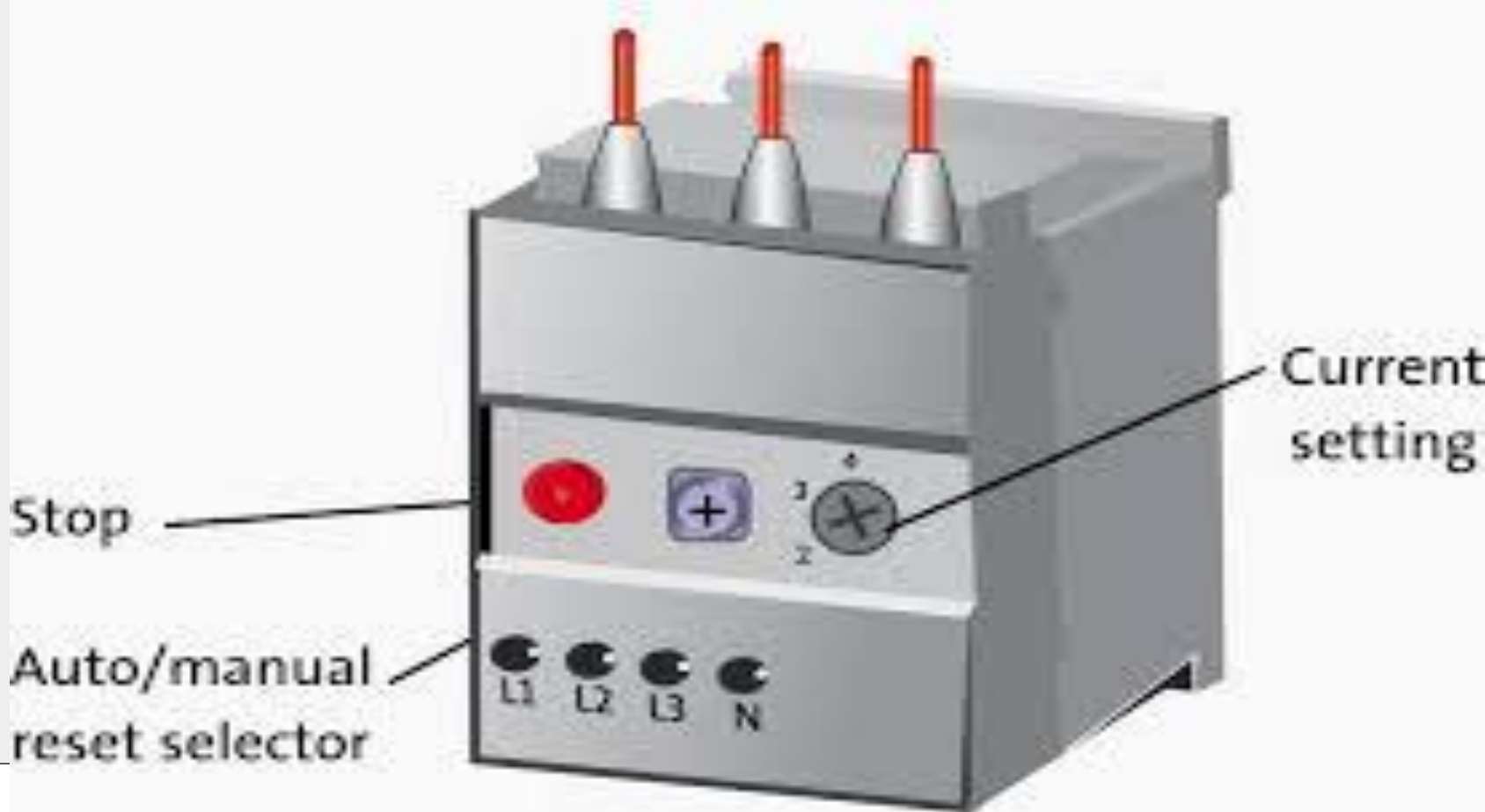
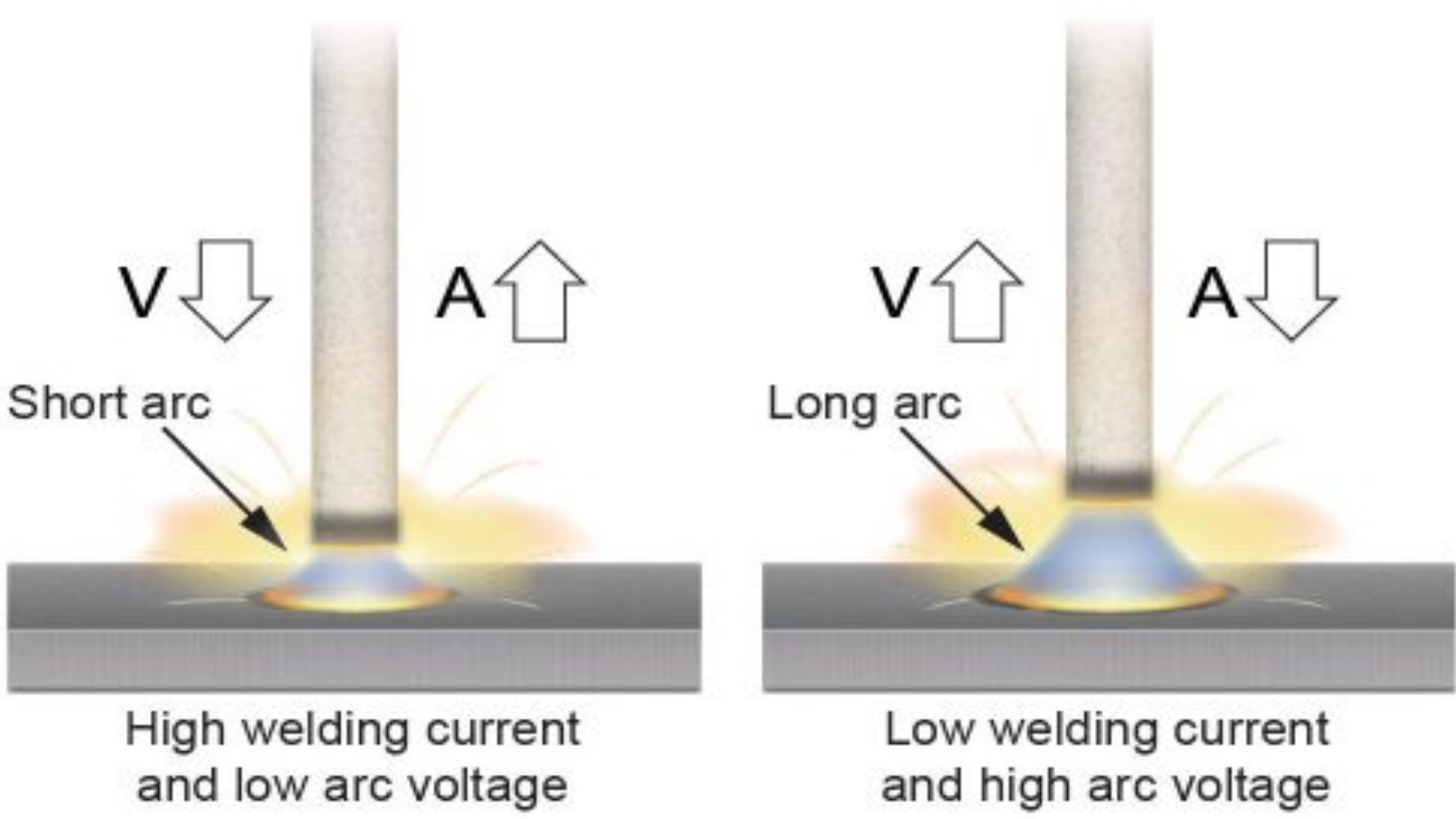


# 5+1 Welding Essentials

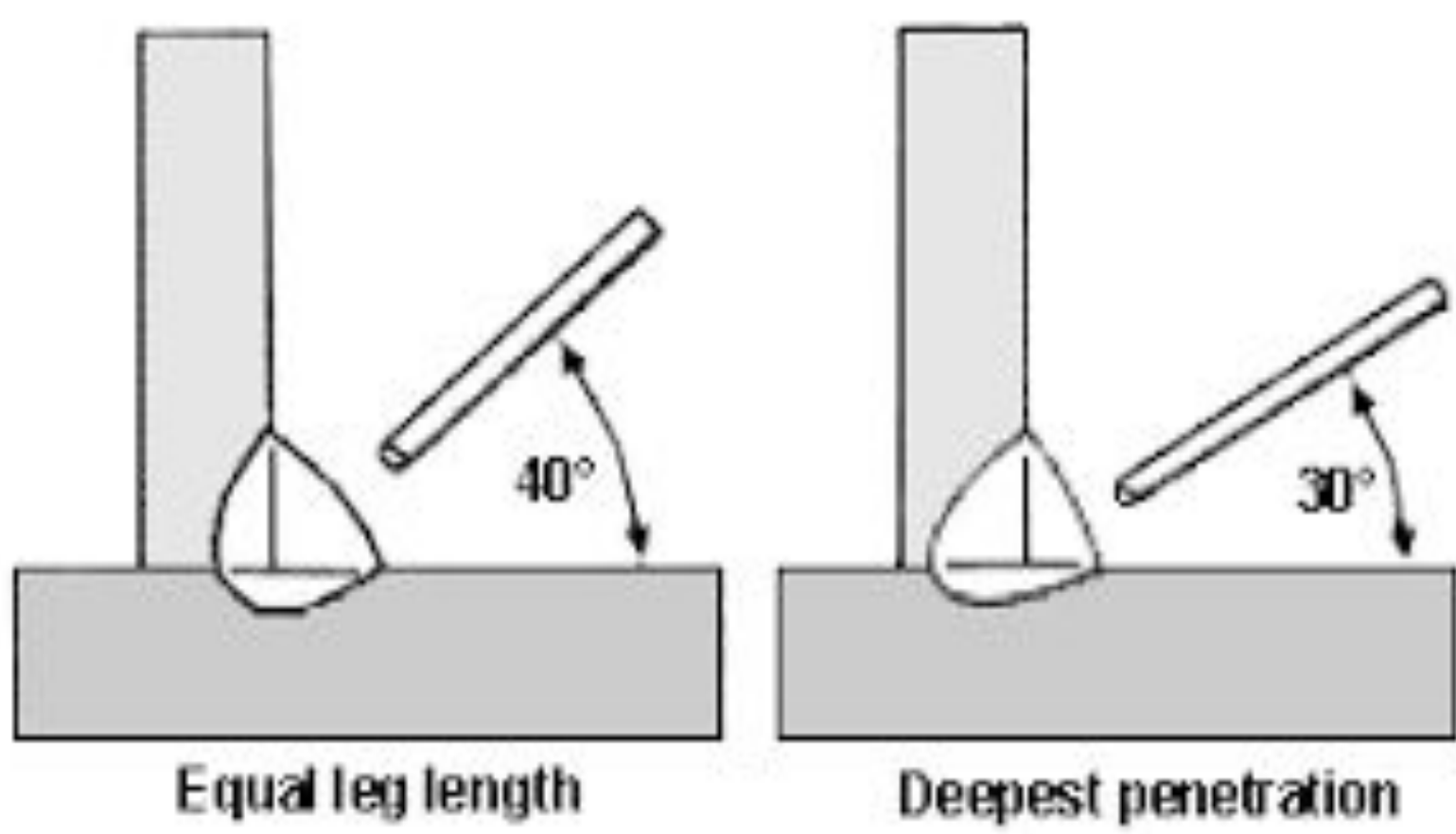
● C urrent setting



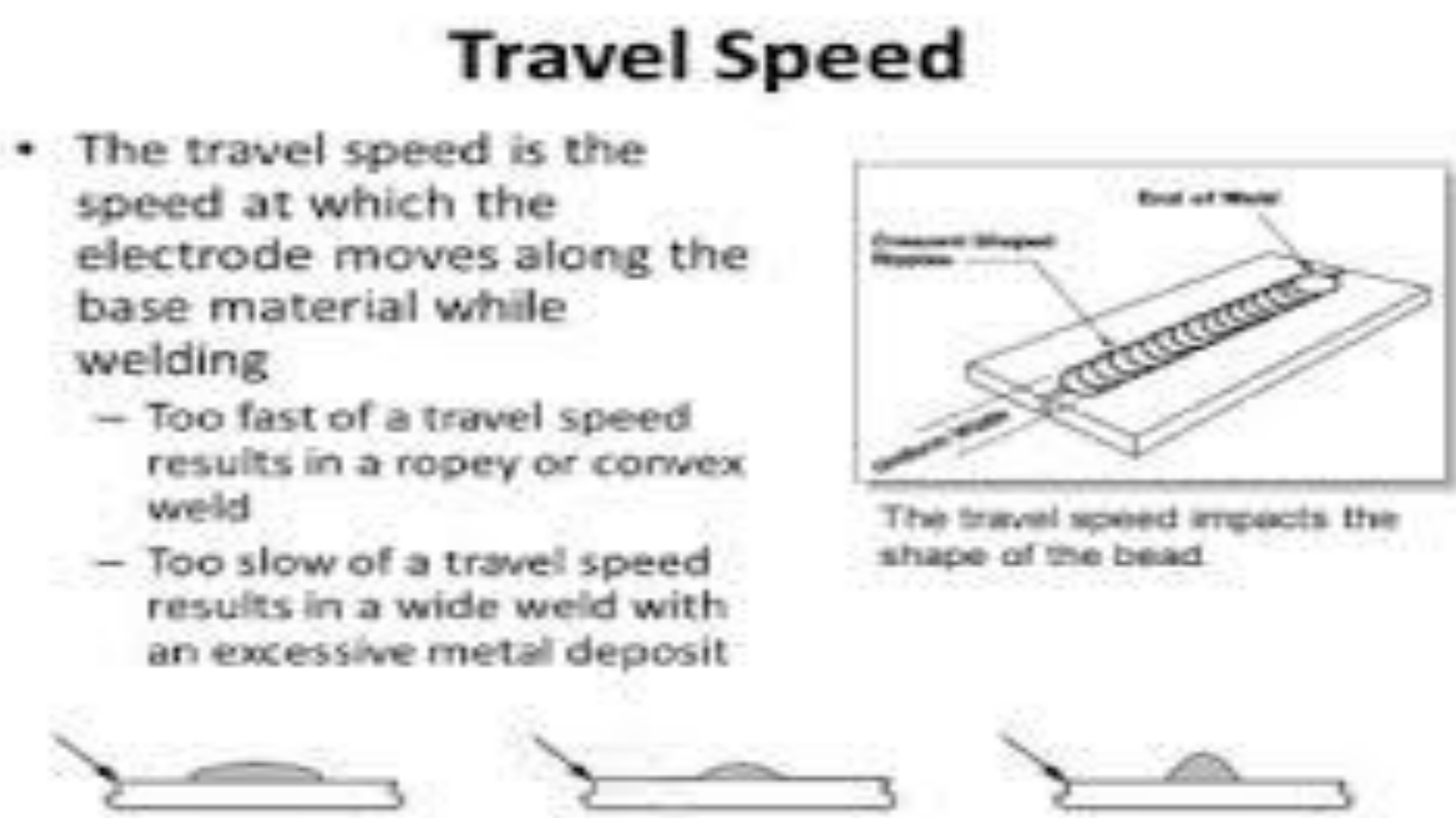
● L ength of Arc



● A ngle of electrode



● S peed of travel



● S election of electrode

| S.No | Polarity           | Electrodes                                        |
|------|--------------------|---------------------------------------------------|
| 1    | DCEP               | E6010, E7015                                      |
| 2    | AC or DCEP         | E6011, E7016, E6018<br>E7018<br>E7028<br>E7048    |
| 3    | AC or DCEN         | E6012<br>E6022                                    |
| 4    | AC or DCEP or DCEN | E6013, E6019, E6020, E6027, E7014<br>E7027, E7024 |

● S ound

